



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	862	5617A 4	BLOCK AND CRANKCASE	1	SERIAL #9210545 AND BELOW	
1	862	6501A 2	BLOCK AND CRANKCASE	1	SERIAL #9210546 AND UP	
2	16	56766	STUD, POWERHEAD (1 3/8")	6	SERIAL #9210545 AND BELOW	
2	16	72809	STUD, POWERHEAD (1 5/8")	6	SERIAL #9210546 AND UP	
3	17	46912	PIN, CYLINDER BLOCK	2		
5	16	20353	STUD, REED BLOCK AND CARB	2		
6	22	56800	PLUG, PIPE - CYLINDER BLOCK	1		
7	10	70732	SCREW, CRANKCASE TO CYLINDER	2		
8	10	28635	SCREW, CRANKCASE TO CYLINDER	2		
9	10	28667	SCREW, CRANKCASE TO CYLINDER	2		
10		68953A 1	LINER ASSEMBLY, CYLINDER BLOCK	1		
12	29	71840	NEEDLE BEARING, CENTER MAIN	25		
13		77178	COVER, EXHAUST MANIFOLD	1	SERIAL #9210545 AND BELOW	
14	27	74392	GASKET, EXHAUST MANIFOLD COVER	1	SERIAL #9210545 AND BELOW	1
15	10	32228	SCREW, EXHAUST MANIFOLD COVER	8	SERIAL #9210545 AND BELOW	
13		77585	COVER, EXHAUST MANIFOLD	1	SERIAL #9210546 AND UP	
14	27	77586	GASKET, EXHAUST MANIFOLD COVER	1	SERIAL #9210546 AND UP	
15	10	32228	SCREW, EXHAUST MANIFOLD COVER	10	SERIAL #9210546 AND UP	
16	1027	5546	COVER, CYLINDER BLOCK	1		
17	27	68942	GASKET, CYLINDER BLOCK COVER	1		1
18	10	32228	SCREW, CYLINDER BLOCK COVER	6		
19	27	68941	GASKET, BLOCK TO BOTTOM COVER	1		1
20	11	46887	NUT, POWERHEAD STUDS	6		
22	32	54936	HOSE, BLEED	1		
23	22	65857	FITTING ADAPTOR	1		
24	21	64871A 2	CHECK VALVE ASSEMBLY, CRANKCASE	1		
25		69498	REED BLOCK	1		
26	27	70415	GASKET, CRANKCASE TO REED BLOCK	1		1
27	34	69499A 1	REED ASSEMBLY	1		
28	34	69500	REED STOP	2		
29	10	28430	SCREW, REED AND REED STOP	6		
30	27	70416	GASKET, REED BLOCK TO ADAPTOR	1		1
31		70420	ADAPTOR, CARBURETOR TO REED BLOCK	1		
32		70413	BRACKET, CABLE MOUNTING	1	(SERIAL #9210595 AND BELOW)	
32		79746	BRACKET, CABLE MOUNTING	1	(SERIAL #9210596 AND UP)	
33	10	69022	SCREW, BRACKET TO ADAPTOR	2		
34	10	20055	SCREW, CABLE MOUNTING BRACKET	1		
35		74777	FILLER BLOCK, REED BLOCK TO CRANKCASE	1	(EARLY MODELS)	
-	27	68938A75	GASKET SET			